

# Handling, Storage and Packing

## *Standard Packaging (Domestic)*

- The packaging, marking and shipping methods utilized by Dekoron are per industry (NEMA) and ISO 9000 requirements, or specified by the customer.
- The mode of transportation is selected by the customer. Where no requirements are specified, the mode of transportation is selected by Dekoron; consideration shall be given to the mode of transportation and product destination.
- The product shall be placed on reels of substantial construction to withstand handling during transit. The reels are non-returnable.
- After passing final tests, all products receive additional visual inspection during packaging.
- Both the free and hub ends of the product are covered by heat shrinkable end caps to inhibit moisture ingress.
- The free end of the product is fastened to its adjacent winding by a plastic tie-down strap.
- The product on the reel is securely covered with durable stretch film secured with Dekoron packaging tape.
- The Dekoron part number, quantity and sequential marking located closest to the reel drum (hub number) of the product is marked on the outside of the reel flange.
- Waterproof labels affixed to each reel outline recommended handling practices.
- Other identification appearing on the reel is provided in accordance with the individual customer's requirements. Durable tagging of reels available upon request.
- When certifications must accompany the shipment, these documents are placed in a weather resistant envelope and securely attached to the reel. Reel(s) containing the document package are prominently identified with "CERTIFICATIONS ENCLOSED".

## *International Packaging (Export)*

In addition to the standard packaging procedure, the following is provided at a minimal charge for international shipments.

### *Air Freight and Standard Ocean Freight*

- Products packed in accordance with customer requirements.

### *Heavy Duty Ocean Freight*

- Products packed in accordance with customer requirements.
- Both the free and hub ends of the product are covered by heat shrinkable end caps to inhibit moisture ingress.
- The outside of the reel is enclosed by wooden slats nailed to the flanges of the reel.
- The wooden slats are secured to the reel with steel banding
- Other identification appearing on the reel is provided in accordance with the individual customer's requirements, such as:
  - Customer name
  - Purchase order number
  - Ultimate destination
  - Weights and dimensions
  - Country of origin
  - Package Numbers(s)
- Durable tagging of reels available upon request.

# Handling, Storage and Packing



**Sturdy Cable Tie**  
**Heat -Shrink End Cap**

## Standard Packaging (Domestic)



**Resilient Stretch Film Cover**  
*Permits Visual Inspection*  
*Moisture Protection*  
*Secures traverse*

**Sturdy Wooden Reel**  
*Heat treated and stamped for compliance with International Plant Protection Committee's ISPM 15: Guidelines for Regulating Wood Packaging Material in International Trade*

**Handling Instruction Label**  
*Offer instruction for best handling practices*

## International Packaging (Export)



*In addition to the above*

**Durable Wood Lagging**  
*Heat treated and stamped for compliance with International Plant Protection Committee's ISPM 15: Guidelines for Regulating Wood Packaging Material in International Trade*  
*Excellent Damage Protection*

**Steel Strap Banding**  
*Provides additional packaging support & security*